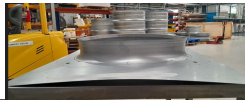
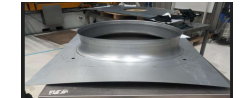


1. RALC GADV630 Galv. And Stainless Material
Machine GI-RALC Machine
Parameter D63_H120_SP15_1

No.	Nozzle Qty.	Material/Thickness	Position	Diameter (mm)	Lips Nozzle (2 to 6)	Nozzle Hight	Go-No-GO Check	Drawing/Reference	Remarks	Visual Performance
I	1x Fan-Singgle	Galv/T:1.5mm	A-B	-	-	-	-	400-0001603687	Fail, Wrong DXF File Nozzle-Nozzle only	 
			C-D	-						
			Average	#DIV/0!						
II	1x Fan-Continius	Galv/T:1.5mm	A-B	659	4	Follow Dies (120mm)	OK	400-0001565337	OK	
			C-D	655						
			Average	657						
III	1x Fan-Continius	Galv/T:1.5mm	A-B	652	4	Follow Dies (120mm)	OK	400-0001565337	OK	
			C-D	654						
			Average	653						
IV	2x Fan-1-Continius	Galv/T:1.5mm	A-B	653	4	Follow Dies (120mm)	OK	400-0001565337	OK	
			C-D	654						
			Average	653.5						
	2x Fan-2-Continius	Galv/T:1.5mm	A-B	654	4	Follow Dies (120mm)				
			C-D	655						
			Average	654.5						
V	2x Fan-1-Continius	Galv/T:1.5mm	A-B	653	5	Follow Dies (120mm)	OK	400-0001565337	1x Nozzle Crack come from material (Se DX-51), from Total 2 Nozzle Ellongation 21%	  
			C-D	655						
			Average	654						
	2x Fan-2-Continius	Galv/T:1.5mm	A-B	654	4	Follow Dies (120mm)				
			C-D	653						
			Average	653.5						

DX54- Ellongation 36%

DX54- Ellongation 36%

DX54- Ellongation 36%

DX51- Ellongation21%



For material galvanized and Stainless

